LEVEL PURE

LIFT YOUR IDEAS

In response to the ergonomic challenges in the workplace, Bene has developed LEVEL PURE LIFT, a new range of height-adjustable desks, that really impresses with their innovative and functional design and high product intelligence. Designed for alternating between sitting and standing, these desks make a significant contribution to keeping the body and mind active, and are available in a variety of designs, colours and surface finishes.

All tables in the LEVEL PURE LIFT family, such as the classic LEVEL PURE LIFT and the height-adjustable double workstation solution LEVEL PURE LIFT TWIN, are progressively height adjustable.

Additionally, and matching the LEVEL PURE LIFT portfolio, LEVEL PURE and LEVEL PURE TWIN, a work desk with a fixed-height, adjustable via a ratchet system, is available.





LEVEL PURE FAMILY

LEVEL (LIFT)

LEVEL LIFT 2

LEVEL PURE (LIFT)

LEVEL PURE LIFT 2

FIXED HEIGHT

















HEIGHT ADUSTABLE













HEIGHT ADUSTABLE

















HEIGHT ADUSTABLE









LEVEL PURE LIFT TWIN

HEIGHT ADUSTABLE











LEVEL PURE LIFT 2 TWIN

DELTA (LEVEL)

FIXED HEIGHT





DELTA BY BENE



CLASSIC

(LEVEL)

FIXED HEIGHT

CLASSIC TŞ



DELTA PURE (LEVEL PURE)

FIXED HEIGHT









DELTA PURE HIGH BY BENE

CLASSIC PURE (LEVEL PURE)

FIXED HEIGHT





CLASSIC PURE LIFT 2 (LEVEL PURE LIFT 2)

FIXED HEIGHT





CLASSIC PURE LIFT 2

CLASSIC LIFT (LEVEL LIFT)

HEIGHT ADUSTABLE



CLASSIC LIFT 2 (LEVEL LIFT 2)

HEIGHT ADUSTABLE





CLASSIC PURE LIFT (LEVEL PURE LIFT)

HEIGHT ADUSTABLE





ELECTRIC HEIGHT ADJUSTMENT

(⊤≰) RASTOMAT



ALSO AVAILABLE WITH DELTA WOOD DESIGN



LEVEL PURE FAMILY

CONSULT PURE

CONSULT PURE LIFT 2

FIXED HEIGHT CONSULT PURE

LEVEL PURE (LIFT) MEETING

FIXED HEIGHT

LEVEL PURE MEETING QUATTRO

SINGLE- / MULTI-PART TABLETOP

LEVEL PURE MEETING SINGLE- / MULTI-PART TABLETOP

LEVEL PURE MEETING HIGH SINGLE- / MULTI-PART TABLETOP

HEIGHT ADUSTABLE



HEIGHT ADUSTABLE



HEIGHT ADUSTABLE







MEETING QUATTRO SINGLE- / MULTI-PART TABLETOP **HEIGHT ADUSTABLE**

LEVEL PURE LIFT 2

MEETING





SINGLE- / MULTI-PART TABLETOP





MEETING QUATTRO SINGLE- / MULTI-PART TABLETOP

DELTA PURE MEETING (LEVEL PURE MEETING)

FIXED HEIGHT





DELTA PURE MEETING BY BENE SINGLE- / MULTI-PART TABLETOP





DELTA PURE MEETING HIGH BY BENE SINGLE- / MULTI-PART TABLETOP

(\$\infty\$) ELECTRIC HEIGHT ADJUSTMENT





ALSO AVAILABLE WITH ROUND COLUMN DESIGN



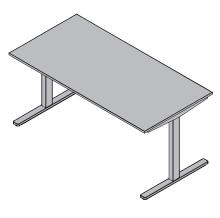
ALSO AVAILABLE WITH DELTA WOOD DESIGN



PRODUCT DESCRIPTION

The LEVEL family is divided into four table types.

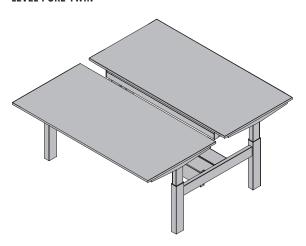
LEVEL PURE



LEVEL PURE variants

- without height adjustment
- · height adjustment by rastomat for the sitting height

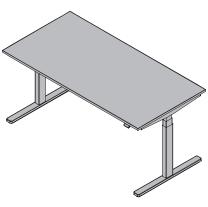
LEVEL PURE TWIN



LEVEL PURE TWIN variants

- without height adjustment
- $\boldsymbol{\cdot}$ height adjustment by rastomat for the sitting height

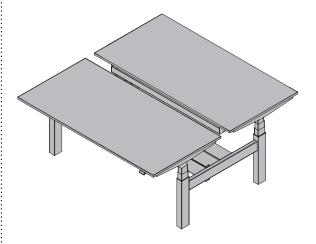
LEVEL PURE LIFT



LEVEL PURE LIFT variants

 height adjustment by manual switch for the sitting and standing height

LEVEL PURE LIFT TWIN



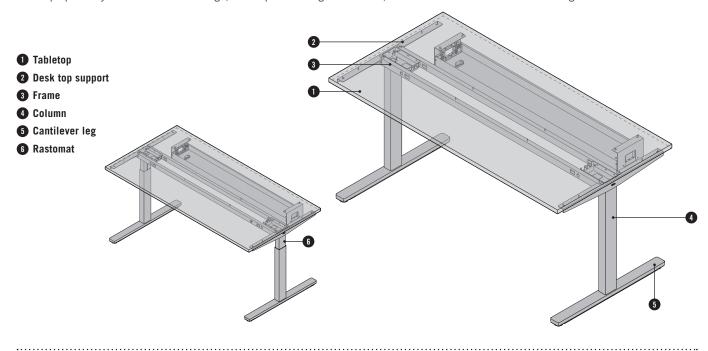
LEVEL PURE LIFT TWIN variants

 height adjustment by manual switch for the sitting and standing height

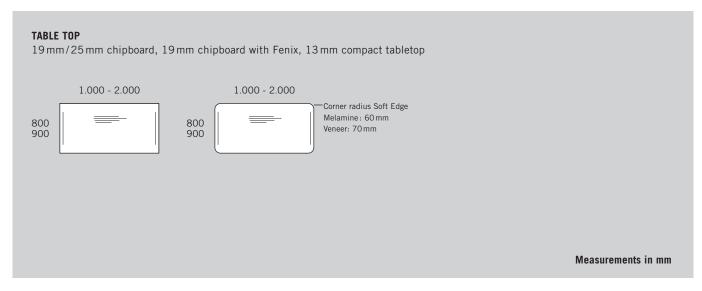


PRODUCT DESCRIPTION - LEVEL PURE

T-leg, Classic, Delta, Delta wood, Delta High, Delta High wood frame with 10 mm of floor compensation, a rectangular tabletop optionally available with Soft Edge, with a panel strength of 13 mm, 19 mm or 25 mm and a 2 or 3 mm edge.



OVERVIEW AND DIMENSIONS





FRAME VERSIONS - LEVEL PURE

The heights shown all refer to the upper edge of the desk when 25 mm chipboard is being used. In the case of 19 mm chipboard and 13 mm compact top, the desk height is reduced accordingly.

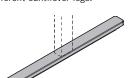
T-LEG

Powdered rectangular steel pipe, 80 x 50 mm Levelling: +10 mm with adjustment screws Frame colours: SZ black, AL aluminium or WI white

T-leg column can be configured with two different cantilever legs.

LIGHT: cantilever leg

- more affordable entry-level cantilever leg
- welded canted steel plate
- powder-coated
- only for rectangular column/ table depth 800 mm



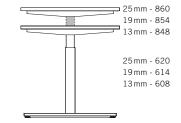
DESIGN: die cast cantilever leg

- die-cast aluminium
- high stability
- high form and design quality, tailored to the platform
- powder-coated

.....

HEIGHT ADJUSTMENT

for two-part column rastomat



CLASSIC 1

• Thickness of slab-end 38 mm, chipboard for melamine, 39 mm, chipboard for veneer,

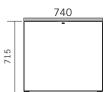
fastening construction and cover plate made of steel

- \cdot Levelling: +10 mm by means of adjustment leg
- \cdot Range of height adjustment: 740 mm fix or in 20 mm grid with tool



1-part column

fixed height



25 mm - 740 19 mm - 734

13 mm - 728



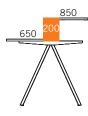
DELTA

- · Rectangular pipe 60 x 30 mm, steel
- · Levelling: +10 mm by means of adjustment leg
- Range of height adjustment: 740 mm fixed or height adjustable between 650 850 mm

•••••







DELTA WOOD

- · Wooden tube 57 x 53.5 mm, to steel pipe
- · Levelling: +10 mm by means of adjustment leg
- · Range of height adjustment: 740 mm fixed





DELTA HIGH

- \cdot Rectangular pipe 60 x 30 mm, steel
- · Levelling: +10 mm by means of adjustment leg
- · Range of height adjustment: 1.070 mm fixed





DELTA HIGH WOOD

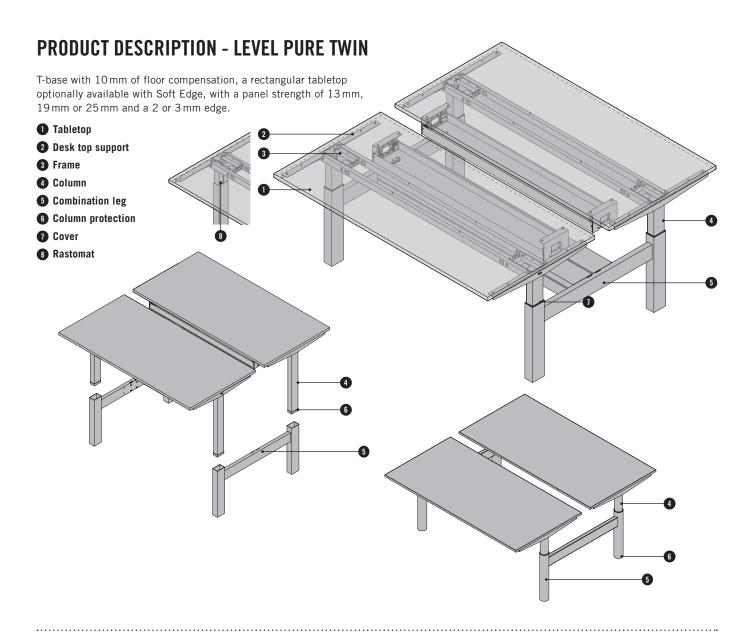
- \cdot Wooden tube $57\,x\,53.5\,mm,$ to steel pipe
- $\cdot\,\text{Levelling:}\,+10\,\text{mm}$ by means of adjustment leg
- \cdot Range of height adjustment: $1.070\,\text{mm}$ fixed



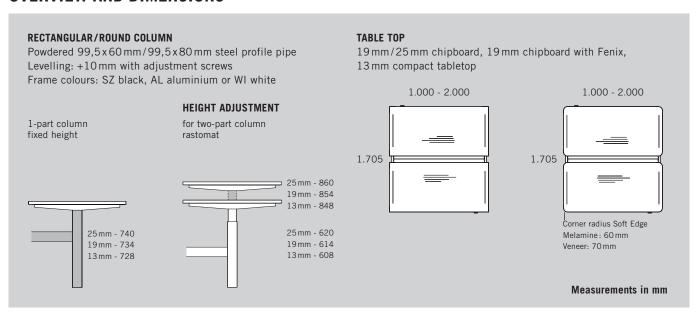


¹ not possible in combination with desktop shape rectangle RE with Soft Edge





OVERVIEW AND DIMENSIONS



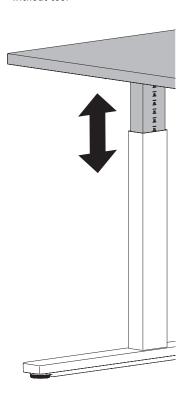


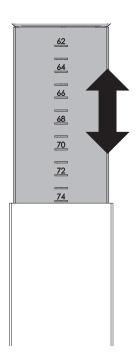
PRODUCT DESCRIPTION - LEVEL PURE/LEVEL PURE TWIN

Tables without height adjustment have a fixed height of 740 mm.

HEIGHT ADJUSTMENT BY RASTOMAT

- Range of height adjustment for the sitting height: 620 860 mm
- $\cdot \ \text{without tool} \\$



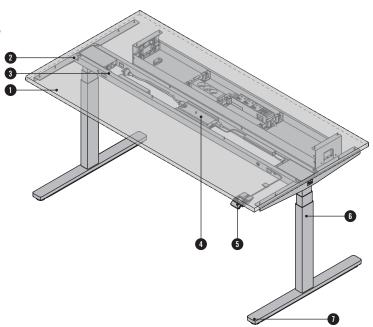




PRODUCT DESCRIPTION - LEVEL PURE LIFT

A solid desk for alternating at work between sitting and standing. T-base with 10 mm of floor compensation, a rectangular tabletop optionally available with Soft Edge, with a panel strength of 13 mm, 19 mm or 25 mm and a 2 or 3 mm edge.

- 1 Tabletop
- 2 Desk top support
- 3 Frame
- Control unit or power supply unit
- Manual switch
- 6 Electric lift column
- Cantilever leg



OVERVIEW AND DIMENSIONS

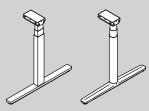
T-LEG RECTANGULAR/ROUND

Powdered steel pipe,

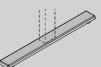
rectangular: 80 x 50 mm, round: Ø70 mm Levelling: +10 mm with adjustment screws

Frame colours: SZ black, AL aluminium or WI white

*T-leg round only in three-part column design.



T-leg column can be configured with two different cantilever legs.



LIGHT: cantilever leg

- more affordable entry-level cantilever leg
- welded canted steel plate - powder-coated



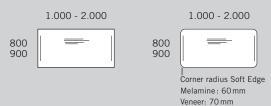
DESIGN: die cast cantilever leg

- die-cast aluminiumhigh stability
- high form and design quality,
- tailored to the platform
- powder-coated

ADDITIONAL INFORMATION FOR CANTILEVER LEG					
Table depth	800 mm	900 mm			
Design die cast cantilever leg (for rectangular or round columns)					
750 mm	х	-			
850 mm	-	х			
Light cantilever leg (for rectangular columns)					
703 mm	х	-			

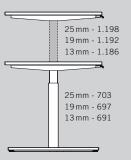
TABLE TOP

19 mm/25 mm chipboard, 19 mm chipboard with Fenix, 13 mm compact tabletop

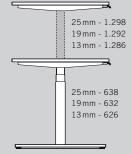


HEIGHT ADJUSTMENT

with two-part electric lifting column



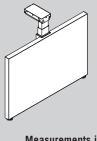
with three-part electric lifting column



CLASSIC LIFT

with electric lifting column

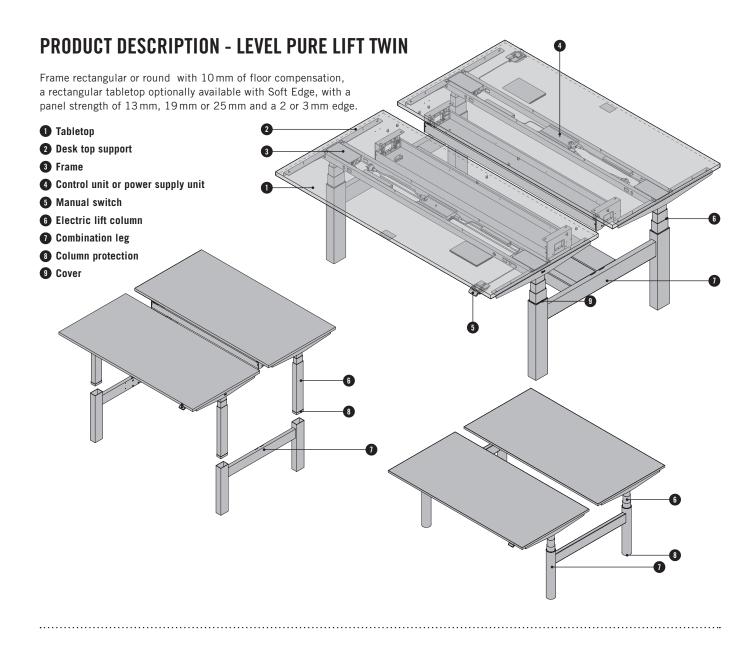
Thickness of slab-end chipboard: 38 mm for melamine, 39 mm for veneer, fastening construction and cover plate made of steel, levelling: +10 mm by means of adjustment leg



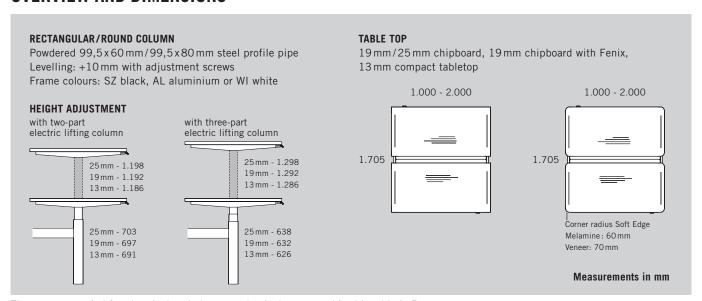
Measurements in mm

The warranty period for electrical and electromechanical parts used in this table is 5 years. Covered by Bene's warranty conditions (Bene product warranty DB-ZFP-400).





OVERVIEW AND DIMENSIONS



The warranty period for electrical and electromechanical parts used in this table is 5 years. Covered by Bene's warranty conditions (Bene product warranty DB-ZFP-400).



COLUMN TYPES

Every electrically height-adjustable table in the LEVEL PURE family has at least two lifting columns or four lifting columns. Each lifting column has an electric motor. The following column types are used.

TWO-PART / THREE-PART ELECTRIC TELESCOPIC RECTANGULAR COLUMN :

- · radius column R5
- · without visible glides
- · two-part rectangular column (DL5 IC); stroke length: 495 mm or
- · three-part rectangular column (DL6 IC); stroke length: 660 mm
- · lifting force 500 N / column
- · basic software collision protection with EASY hand control
- increased collision protection with BASIC manual switch with sensor and PREMIUM with sensor
- control integrated in column master / follower system (two different columns per table)
- · manual switch is connected directly to master column
- external power supply included

Maximum load 75 kg

(PC, PC holder, T-Panel, etc. must be included in the calculation!)

Type

- · Power supply input 100 V AC to 240 V AC, 50 Hz/60 Hz
- · Maximum on-time 2 min. on, 18 min. off
- · Protection category II
- · Noise ~46 dB
- · Upward lift speed 38 mm/s

Reference values for power consumption

	Loau	tor power consumption
 Stand-by 		0,1 watts
 Upward lift 	75 kg	175 watts

If a LEVEL PURE LIFT with a three-part rectangular column with a maximum load of 100 kg is required for a project, please submit a technical enquiry (TA).

THREE-PART ELECTRIC TELESCOPIC ROUND COLUMN

- · radius column R5
- · without visible glides
- · three-part round column (DL11 PLUS) stroke length: 660 mm
- · lifting force 800 N / column
- · basic software collision protection with EASY hand control
- · increased collision protection with BASIC manual switch with sensor and PREMIUM with sensor
- · two identical columns per table
- · hand switch is connected to control unit
- · separate control unit with integrated power supply included

Maximum load 100 kg

(PC, PC holder, T-Panel, etc. must be included in the calculation!)

Tyne

- · Power supply input 230 V AC, 50 Hz
- · Maximum on-time 2 min. on, 18 min. off
- · Protection category II
- · Noise ~43 dB
- · Upward lift speed 38 mm/s

Reference values for power consumption

	Load	for power consumption
· Stand-by		0,1 watts
· Upward lift	100 kg	300 watts



MANUAL SWITCH (ELECTRIC HEIGHT ADJUSTMENT)

HEIGHT ADJUSTMENT WITH MANUAL SWITCH

There are three different types of manual switch.

MANUAL SWITCH EASY

Dimension: W: 60 mm, H: 15,8 mm

Colour: Anthracite grey **Functions:** up/down function, operation via buttons

MANUAL SWITCH BASIC WITH SENSOR

Dimension: W: 82 mm, H: 28,8 mm

Colour: Black

Functions: up/down function, intuitively operated element, with integrated collision

protection sensor

MANUAL SWITCH PREMIUM BT WITH SENSOR

Dimension: W: 82 mm, H: 28,8 mm

Colour: Black

Functions on manual switch:

up/down function, intuitively operated element, with integrated collision protection sensor, graphic display. 4 memory positions, key lock, upper and lower limit of table height, functionality via Desk Connect™, app: setting the 4 memory positions, saving the upper and lower limit of the table height and reminder function on the mobile phone. Menu navigation german and english.

Remote control or automatic movement of the table by mobile phone is not permitted due to the Machinery Directive and is therefore not possible!







Intuitive operation

The manual switches (BASIC WITH SENSOR and PREMIUM BT WITH SENSOR) are operated via a tilt function instead of buttons so that direct visual contact with the hand control is not necessary when adjusting the height of the table.

HANDSET OVERVIEW

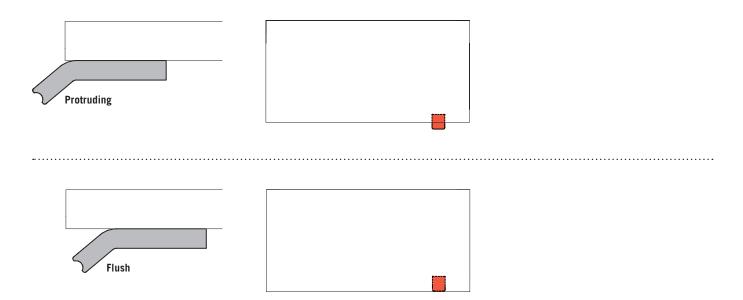
	EASY	BASIC WITH SENSOR	PREMIUM BT WITH SENSOR
control via button	•		
control via paddle		•	•
memoryposition			4
app via bluetooth			•
reminder function via Desk Connect app			•
desk hight limit container-/shelfstop			•
basic collision protection	•		
increased collision protection sensor integrated in manual switch		•	•
graphic display			•



MANUAL SWITCH (ELECTRIC HEIGHT ADJUSTMENT)

MANUAL SWITCH POSITIONS

The switch is only available on the right-hand side of the desk, but it is possible to choose its positioning, as either protruding or flush with the table top. The manual switch Easy can only be selected in the protruding position.





Options for LEVEL PURE family. The following are available for these tabletop shapes. The properties of the options always apply for one tabletop.

Cable gap

Fixed positions. 1 or 2 cable gaps are possible per tabletop: left/right/left and right. Not possible for 3 mm edges. Dimension: width 350 mm, depth 45 mm

2 Cable clips

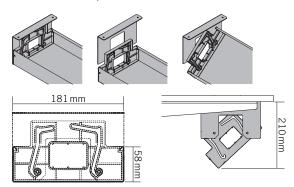
3 Grommet hole

Fixed positions. 1 or 2 cable outlet holes are possible per top: left/right/left and right.

Cover colour: SZ black, AL aluminium or WI white

4 Tiltable cable tray L

screwed into tabletop Colours: SZ black, AL aluminium or WI white



6 Cable chain for further information → priceliste "cable- & media management"

1 Plug board bracket for cable tray L

to attach the connection plug board in the cable tray, colour: SZ black

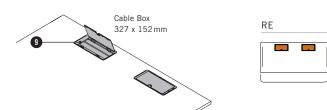
8 CPU holder

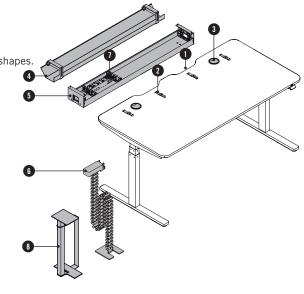
Type: general, mounted on plate

Gable Box

The cable box enables quick and easy access to the cable tray. The plastic frame and the metal flap are available in white, black or aluminum.

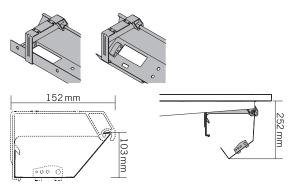
- · max. 2 units per table top possible
- · position per desktop shape specified as fixed
- \cdot position in the centre up to desk width of $1.399\,\text{mm}$
- · position left|right|left and right from desk width of 1.400 mm





5 Foldable cable tray T

with brackets screwed into tabletop Colours: SZ black, AL aluminium or WI white

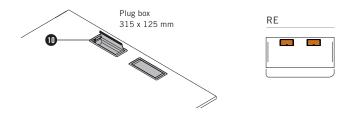


Plug Box

The plug box is milled flush into the table top and can be equipped with a connection plug board. The metal flap are available in black or aluminum.

- · Flap can only be opened from one side via "Push to open".
- · max. 2 units per table top possible
- · position per desktop shape specified as fixed
- · position in the centre up to desk width of 1.399 mm
- · position left/right/left and right from desk width of 1.400 mm

Cannot be combined with sliding top and cable flap.





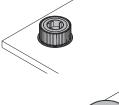
BFRIENDS POWER MODULE

The bFRIENDS Power Module is available in three sizes - S, M and L.

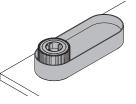
It can be fitted to all tables wherever a cable outlet is possible. An existing cable outlet hole (diameter 80 mm) can also be replaced by a Power Module. Installation in combination with a sliding table top or cable flap is not possible.

More information on the possible colours and colour configurations → Product data sheet "bFRIENDS"

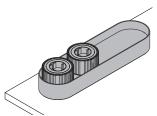
bFRIENDS Power Module types



Type S
with power socket or
USB charging socket (A+C)
charging port USB-A 18W / USB-C 22W

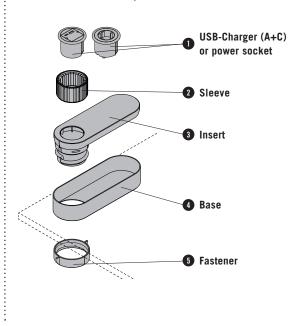


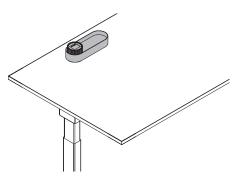
Type M
with power socket or
USB charging socket (A+C)
charging port USB-A 18W / USB-C 22W



Type L
with power socket and/or USB charging
socket (A+C)
charging port USB-A 18W / USB-C 22W
(possible are: 2xpower socket | 2xUSB |
1xpower socket + 1xUSB)

bFRIENDS Power Module parts/structure



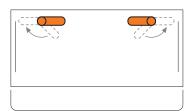


Possible positions of the bFRIENDS Power Module

Fixed positions. 1 or 2 cable outlet holes per panel possible: left / right / left and right

Not possible in combination with sliding top and cable flap.

RE



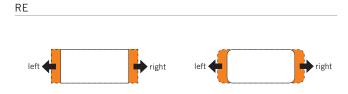


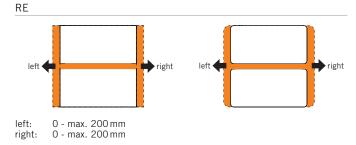
EXCESS LENGTH OF DESK TOP

Depending on the shape of the table top, the table top can be enlarged in different directions by the specified dimensions.

LEVEL PURE/LEVEL PURE LIFT

LEVEL PURE TWIN/LEVEL PURE LIFT TWIN





left: 0 - max. 200 mm right: 0 - max. 200 mm

CABLE MANAGEMENT

The type of cable management is based on the column design. There are two basic systems.

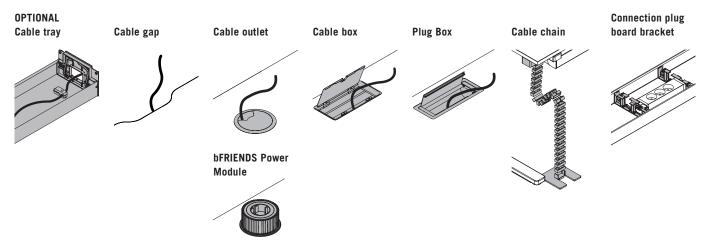
- Two-part/three-part column with basic collision protection: Here the control system is integrated into the column. The column designated as "master" handles the connection to the second, the manual switch and the motor cable for the connection to the power supply unit. The power supply unit, in turn, is connected to the electrical grid through the power lead.
- three-part column with increased collision protection: These columns always require a control system. Both columns, the manual switch and the power lead are connected to this central component.

Two lengths are available for the power lead with the plug types A, D, F, L:

- 1.500 mm: to connect to a connection plug board in the cable tray (plug type L, only with increased protection against uncontrolled movement: 2.000 mm)
- · 3.000 mm (columns without increased collision protection) or 3.200 mm (columns with increased collision protection): for a direct connection to a power socket in the building (e.g. floor tank)

Plug types

A, F, L: straight plug
D: angle plug



Extended cable management and technical description -> Price list cable and media management.



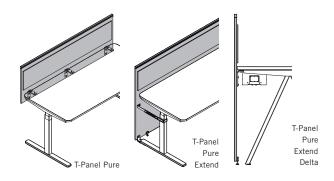
PREPARATION FOR CONNECTION TO T-PANEL

Threaded inserts are always embedded on the underside of the tabletop. This means that a T-Panel can easily be added at a later time. Can also be connected to T-Panel Extend, not possible in combination with Delta High frame.

The connection to a compact top or the connection of T-Panel Multi is not possible.

The Light cantilever leg not in combination with a T-Panel Extend (Curve, Pure) can be used.

Further information → price list T-Panel Pure and T-Panel Curve



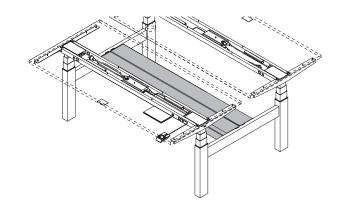
CENTRAL CABLE TRAY FOR LEVEL PURE TWIN/LEVEL PURE LIFT TWIN

Covering can be rotated and mounted on the combination leg. Colours: Black, white, or aluminium

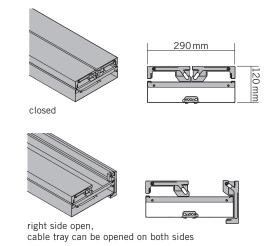
LEVEL (LIFT) PURE TWIN with rectangular column: the central cable tray can be deselected as an option.

LEVEL PURE TWIN with round column: the central cable tray can be deselected as an option.

LEVEL PURE LIFT TWIN with round column: the central cable tray is always technically required and cannot be deselected (it serves as a safeguard against twisted installation)









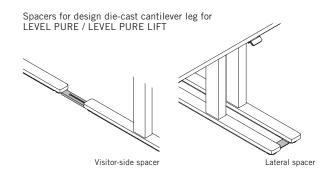
SPACERS

Spacers can be used to connect several tables. They keep the distance between the tables constant at a minimum of 25 mm.

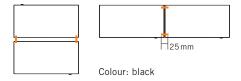
Attention: The lateral spacers are different for the rectangular and the round column or the foot bracket. Please pay attention to this when configuring!

Not available in combination with Light cantilever leg.

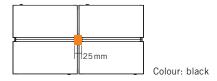
Included in the package: Two units, spacers must be ordered separately.



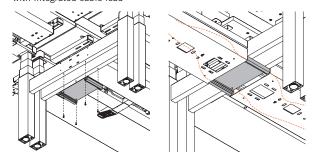
Spacer positions LEVEL PURE/LEVEL PURE LIFT



Spacer position LEVEL PURE TWIN/LEVEL PURE LIFT TWIN



Spacer LEVEL PURE TWIN/LEVEL PURE LIFT TWIN, with integrated cable lead



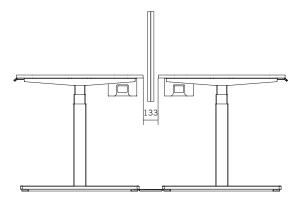
NOTE - SPACER ON VISITOR SIDE

The visitor-side spacers (always 100 mm adjustable) are generally intended for installation with T-Panels. Dimensions in the table always the dimensions between two tabletops.

Depth (mm)	T-I	eg	
	min.	max.	
800	103	203	
900	103	203	

Example

At 2 x 800 depth with T-Panel Multi + distances, the result is 133 mm - according to the table, it works (between 103 and 203 mm).





COLOURS AND MATERIALS

The following materials and colours are available for this product.

• available - not available

Table top	Chipboard	Compact
Melamine	•	•
Veneer	•	•

Base (T-leg) ¹	Inner pipe	Outer pipe	Cantilever leg
SZ black	•	•	•
AL aluminium coloured	•	•	•
WI white	•	•	•

¹ Frame is always single-coloured

		WI white	AL aluminium	SZ black	HC oak, natural	HD oak, graphite	Melamine	Veneer
Delta	Steel pipe	•	•	•	-	-	-	-
Delta wood	Metal parts	•	-	-	-	-	-	-
	Wooden feet	-	-	-	•	•	-	-
Classic	Chipboard	-	-	-	-	-	•	•
	MDF	-	-	-	-	-	•	•
	Fastening construction ¹	•	•	•	-	-	-	-

¹ bracket always AL aluminium; exceptions: Slab-end in MW white → bracket WI white, slab-end MB Basalt → bracket SZ black.

Options	Cable outlet	Cable tray
SZ black	•	•
AL aluminium coloured	•	•
WI white	•	•

Included colour representations, restrictions on colour and panel combinations as well as permitted fabric and leather collections > see following pages or product data sheet "colours & materials"



COLOURS & MATERIALS

MELAMINE



 $^{^{\}scriptscriptstyle 1}$ not available for compact top

 $^{^{\}rm 2}$ not available for 3 mm edge single-coloured



COLOURS & MATERIALS

VENEER



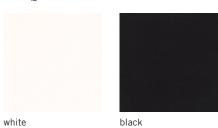
BU beech natural

BG beech grey

Veneers also available in matt finish.

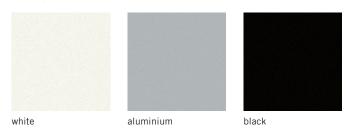
AK canadian maple

$FENIX_{TM}$



BJ bamboo

METAL, POWDER-COATED





THE BENE RESPONSIBILITY

Bene plays a pioneering role in the field of sustainability. This spans all company divisions – from product development, procurement, production, and logistics to product recycling. From the first sketch through to series production, ecological requirements are always an important factor in the product development process. It includes selecting environmentally compatible materials, such as certified timbers from sustainably managed forests, using recycled materials and increasing the use of renewable raw materials. Other important requirements for a sustainable product design are labelling the materials, their ability to be repaired, and a long service life for the components used, with the aim to integrate them into a second product life cycle.

To guarantee a high recyclability standard for our products at the end of their service life, we avoid composites as much as possible and develop furniture that allows for disassembly by material type.

Bene products are sourced and made in Europe. 99.9% of all deliveries reach us from a European country. Around 94% of all raw material supplies come from Austria and Germany. Around 93% of the raw materials comes from suppliers within 500 kilometres of our production site.

SUSTAINABLE RAW-MATERIALS

At Bene, the following materials are used as a matter of course:

- · chipboards low in formaldehyde
- · glues low in formaldehyde
- · water-based varnish systems
- · recyclable materials
- · materials with a high recycling share
- PVC-free synthetics

Bene guarantees products free from:

- · CMR substances
- · halogenated solvents in synthetics
- · chlorinated hydrocarbons
- · heavy metal pigments
- · materials with azo pigments
- Coatings with biocidal effects (such as wood preservatives, pesticides).

CONTRIBUTION TO BUILDING CERTIFICATIONS

In the context of ecological building certification, design systems such as furniture and dividing walls help to achieve a good result and a higher score.

Bene's products make a contribution towards the LEED, WELL Building Standard, DGNB, BREEAM, etc. certifications. Criteria include, for example, environmental product declarations, indoor air quality, acoustics and convertibility.

LEVEL LIFT PURE

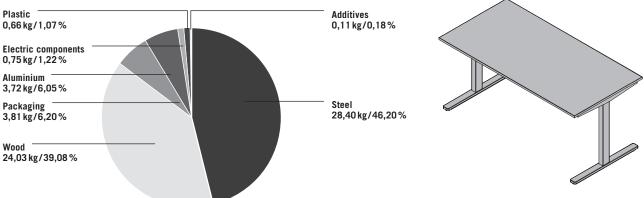
Example configuration

- · LEVEL PURE
- · T-Leg
- · 1.600 x 800 mm
- · Melamine, Chipboard 19 mm
- ·Total weight 135,31kg

Environmental key figures

- $\cdot\,100\,\%$ sortable by type
- · 99,7 % recyclable
- · 64,2% of contents are renewable raw materials
- · 46,4% recycled production materials

Materials



On request, Environmental Product Declarations (EPD, LCA) – at Bene we call them Life Cycle Data Sheets – can be provided for all standard product configurations.

A list of product-specific certificates and design awards can be found on the Bene product website.

Environment-related information about Bene: https://bene.com/en/sustainability-report-2021/